



INTERNATIONAL COMANCHE SOCIETY, INC.



Airworthiness Committee Status Report

New Board Meeting

9 September 2010

Annual Convention

San Diego, CA



INTERNATIONAL COMANCHE SOCIETY, INC.



Focus on Parts Availability

- Needs include:
 - Structural metal parts
 - Formed metal parts
 - Forged and machined parts
- Parts not deemed difficult to obtain
 - Engine parts
 - Propeller parts
 - Wheels and calipers
 - Service limited parts (tires, plugs, filters, etc.)
 - Mechanical hardware



INTERNATIONAL COMANCHE SOCIETY, INC.



Structural Metal Parts

- Reports of cracked rudder spars
 - Easily formed by competent shop
 - Simple bends on a brake
 - Match drill at replacement



INTERNATIONAL COMANCHE SOCIETY, INC.



Formed Metal Parts

- Gear Up/Collapse Landing
 - Requires replacement of frames, longerons and skins
 - Formed on tooling using 2024-0 condition material
 - After forming, heat treat to T42 condition
 - Install using conventional riveting methods
- Two Shops Known to have Tooling
 - Webco
 - Aircraftsman
- Parts are fabricated as “Owner Produced” per 21.303



INTERNATIONAL COMANCHE SOCIETY, INC.



Forged and Machined Parts

- This may become a problem in the Future
 - Piper is producing torque tubes and horns
 - Australians are in process of producing horns
- New Production Parts
 - Requires an STC and PMA to be fabricated and sold
 - If owner produced, still requires design approval



INTERNATIONAL COMANCHE SOCIETY, INC.



Webco Parts Supply





INTERNATIONAL COMANCHE SOCIETY, INC.



Webco Parts Supply





INTERNATIONAL COMANCHE SOCIETY, INC.



Webco Repairs

- Has DER approval to overhaul fuel valves for Twins
 - Unknown if valves for singles are included
 - New valves in production
- Landing gear motors and transmissions not serviced
 - There may be other providers
- Fuel boost pumps not serviced
 - There are other provides of new and overhaul units
- Existing PMA'd parts approval still valid and producible
- Bob Weber has indicated to Dave F that historical knowledge will be passed to ICS if things go bad



INTERNATIONAL COMANCHE SOCIETY, INC.



Summary

- At the present time, parts availability is not deemed critical
- As Fleet ages, some parts may become rare
- “Owner Produced” parts allows considerable flexibility
- Work must continue to locate all serviceable and new parts